

Title (en)

STEEL, HOT-ROLLED FLAT STEEL PRODUKT, AND MANUFACTURING METHOD OF THE PRODUCT

Title (de)

STAHL, AUS EINEM SOLCHEN STAHL WARMGEWALZTES STAHLFLACHPRODUKT UND VERFAHREN ZU DESSEN HERSTELLUNG

Title (fr)

ACIER, PRODUIT PLAT LAMINÉ À CHAUD, ET PROCÉDÉ DE FABRICATION DE CE PRODUIT

Publication

EP 3347500 A1 20180718 (DE)

Application

EP 15763888 A 20150911

Priority

EP 2015070880 W 20150911

Abstract (en)

[origin: WO2017041862A1] The invention relates to a steel, a flat steel product produced therefrom and a method for producing flat steel products of this type, which allow products to be produced having an optimum combination of toughness and durability for use in the areas of farming, forestry and similar applications. The steel according to the invention consists of (in wt.%) C: 0.4-0.7%, Si: 0.15-0.5%, Mn: 0.8-2.0%, Cr: 0.3-1.0%, wherein the Cr content %Cr fulfils each of the following conditions: $\%Cr \geq (\%Ni + \%Si + \%Mn + \%S + \%Al)/5$, with %Ni: Ni content, %Si: Si content, %Mn: Mn content, %S: S content and %Al: Al content of the steel, N: 0.0015-0.0100%, Ni: 0.04-2%, Ti: 0.005-0.1%, V: 0.0080-0.1%, B: 0.0005-0.0040%, Ca: 0.0005-0.004%, P: $\leq 0.03\%$, S: $\leq 0.005\%$, Al: $< 0.05\%$, Cu: $< 0.1\%$, Nb: $< 0.004\%$, H: $< 0.0001\%$, O: $< 0.005\%$, and optionally Mo: 0.006-0.02%, the remainder being iron and unavoidable impurities. In order to produce a flat steel product, according to the invention a steel melt alloyed in this way is cast into a preliminary product, which is heated to a pre-heating temperature of 1150-1300 °C and is hot rolled at a starting temperature of 900-1150 °C and an end temperature of 780 - 880 °C. The obtained hot-rolled strip is cooled at 2-50 °C/s to 550-680 °C and then wound to form a solid coil, which is cooled at 4.5-14.5 °C/h in the coil centre to ≤ 100 °C, and then cooled to room temperature by stationary air.

IPC 8 full level

C21D 9/22 (2006.01); **C21D 1/25** (2006.01); **C21D 8/02** (2006.01); **C22C 38/00** (2006.01); **C22C 38/02** (2006.01); **C22C 38/04** (2006.01); **C22C 38/40** (2006.01); **C22C 38/42** (2006.01); **C22C 38/44** (2006.01); **C22C 38/46** (2006.01); **C22C 38/48** (2006.01); **C22C 38/50** (2006.01); **C22C 38/54** (2006.01)

CPC (source: EP)

C21D 8/0263 (2013.01); **C21D 9/22** (2013.01); **C22C 38/001** (2013.01); **C22C 38/002** (2013.01); **C22C 38/02** (2013.01); **C22C 38/04** (2013.01); **C22C 38/40** (2013.01); **C22C 38/42** (2013.01); **C22C 38/44** (2013.01); **C22C 38/46** (2013.01); **C22C 38/48** (2013.01); **C22C 38/50** (2013.01); **C22C 38/54** (2013.01); **C21D 1/25** (2013.01); **C21D 8/0226** (2013.01); **C21D 2211/008** (2013.01)

Citation (search report)

See references of WO 2017041862A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

WO 2017041862 A1 20170316; EP 3347500 A1 20180718; EP 3347500 B1 20200520

DOCDB simple family (application)

EP 2015070880 W 20150911; EP 15763888 A 20150911