

Title (en)

TRANSPORT DEVICE FOR TRANSPORTING COIN BLANKS AND METHOD FOR PRODUCING A COIN

Title (de)

TRANSPORTVORRICHTUNG ZUM TRANSPORTIEREN VON MÜNZRÖHLINGEN UND VERFAHREN ZUR HERSTELLUNG EINER MÜNZE

Title (fr)

DISPOSITIF DE TRANSPORT DESTINÉ À TRANSPORTER DES FLANCS DE PIÈCE DE MONNAIE ET PROCÉDÉ DE FABRICATION D'UNE PIÈCE DE MONNAIE

Publication

**EP 3349992 B1 20230315 (DE)**

Application

**EP 16762759 A 20160831**

Priority

- DE 102015115647 A 20150916
- EP 2016070527 W 20160831

Abstract (en)

[origin: WO2017045925A1] The invention relates to a transport device (15) and a method for producing a coin using the transport device (15). The transport device (15) is used to transport round blanks to a printing station (17). For this purpose, a drivable first transport part (19) with multiple first transport pockets (20) is provided. A first clearance is provided between the outer contour of the round blank and the inner contour of the first transport pocket (20). The transport device (15) additionally has a second transport part (26) with multiple second transport pockets (27). A second clearance S2 is provided between the outer contour of the round blank and the inner contour of the second transport pocket (27), and the second clearance S2 is larger than the first clearance S1. The round blanks are transferred from a respective first transport pocket (20) into a second transport pocket (27) at a transfer point (34). The round blanks are transported to the printing station (17) in the second transport pocket (27), and a coin is printed from the round blank at the printing station.

IPC 8 full level

**B44B 5/02** (2006.01); **B44B 5/00** (2006.01)

CPC (source: EP US)

**B21D 22/02** (2013.01 - US); **B21D 43/003** (2013.01 - US); **B44B 5/0052** (2013.01 - EP US); **B44B 5/024** (2013.01 - EP US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**DE 102015115647 A1 20170316; DE 102015115647 B4 20190124;** CN 108025586 A 20180511; CN 108025586 B 20201016;  
EP 3349992 A1 20180725; EP 3349992 B1 20230315; ES 2941909 T3 20230526; JP 2018535113 A 20181129; JP 6973858 B2 20211201;  
US 11292286 B2 20220405; US 2018201052 A1 20180719; WO 2017045925 A1 20170323

DOCDB simple family (application)

**DE 102015115647 A 20150916;** CN 201680053594 A 20160831; EP 16762759 A 20160831; EP 2016070527 W 20160831;  
ES 16762759 T 20160831; JP 2018512927 A 20160831; US 201815920892 A 20180314