

Title (en)

A COILING SYSTEM AND A METHOD FOR FORMING A HOT ROLLED PRODUCT INTO AN ANNULAR COIL

Title (de)

HASPELSYSTEM UND VERFAHREN ZUR UMFORMUNG EINES WARMGEWALZTEN PRODUKTES IN EINEN RINGFÖRMIGEN BUND

Title (fr)

SYSTÈME DE BOBINAGE ET PROCÉDÉ DE FORMAGE D'UN PRODUIT LAMINÉ À CHAUD EN BOBINE ANNULAIRE

Publication

EP 3362200 B1 20200923 (EN)

Application

EP 16855848 A 20161011

Priority

- SE 1551334 A 20151015
- SE 2016050977 W 20161011

Abstract (en)

[origin: WO2017065675A1] A coiling system (1) and a method for coiling a hot rolled product, the system comprising: -a base assembly (3) comprising a base plate (6), a central drum (7) extending from the base plate along a vertical axis, and a receiving sleeve (8) arranged outside of said central drum, -a support structure (2) configured to support the base assembly and comprising a first drive mechanism configured to rotate the base assembly around the vertical axis, -a feeding device (4) configured to feed hot rolled product to the base assembly so as to form a coil (17), wherein the receiving sleeve is configured to receive a first end of the hot rolled product landing on said base plate so that a coil starts to form inside of said receiving sleeve and outside of said central drum, the base assembly being releasably connected to the first drive mechanism so that the base assembly, after coiling, may be removed from the support structure.

IPC 8 full level

B21C 47/04 (2006.01); **B21C 47/24** (2006.01); **B21C 47/32** (2006.01)

CPC (source: EP KR RU SE US)

B21C 47/04 (2013.01 - KR RU); **B21C 47/045** (2013.01 - EP SE US); **B21C 47/24** (2013.01 - KR SE); **B21C 47/242** (2013.01 - EP SE US); **B21C 47/245** (2013.01 - EP SE US); **B21C 47/32** (2013.01 - EP KR SE US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

WO 2017065675 A1 20170420; CN 108367327 A 20180803; EP 3362200 A1 20180822; EP 3362200 A4 20190626; EP 3362200 B1 20200923; JP 2018530435 A 20181018; KR 20180067615 A 20180620; RU 2018117353 A 20191121; RU 2018117353 A3 20200128; RU 2717431 C2 20200323; SE 1551334 A1 20170416; SE 539421 C2 20170919; US 2018297096 A1 20181018

DOCDB simple family (application)

SE 2016050977 W 20161011; CN 201680071983 A 20161011; EP 16855848 A 20161011; JP 2018519462 A 20161011; KR 20187013252 A 20161011; RU 2018117353 A 20161011; SE 1551334 A 20151015; US 201615768324 A 20161011