

Title (en)

METHOD FOR OPERATING A BENDING PRESS AND SUCH A BENDING PRESS

Title (de)

VERFAHREN ZUM BETREIBEN EINER BIEGEPRESSE UND SOLCHE BIEGEPRESSE

Title (fr)

PROCÉDÉ DE FONCTIONNEMENT D'UNE PRESSEUR PLIEUSE ET PRESSE PLIEUSE

Publication

**EP 3362201 A1 20180822 (DE)**

Application

**EP 16781136 A 20161013**

Priority

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- EP 2016074606 W 20161013

Abstract (en)

[origin: WO2017064195A1] The invention relates to a method for operating a bending press (1) for carrying out a forming operation on a workpiece (2) of sheet metal, wherein the bending press (1) is formed with a table beam (4) and a press beam (5), and wherein the table beam (4) and the press beam (5) have tool holders (19, 20) for bending tools (6, 7), and wherein a stop device (12) is designed for positioning the workpiece (2) to be worked. When changing an arrangement of bending tools (6, 7), before removing a first bending tool (6, 7) that is to be moved away or before inserting a first bending tool (6, 7) that is to be inserted, the stop device (12) is brought up against a second bending tool (6, 7) and, as a result, this second bending tool (6, 7) is securely held in the tool holder (19, 20).

IPC 8 full level

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