

Title (en)

METHOD AND DEVICE FOR LAYING VENEER PANELS

Title (de)

VERFAHREN UND VORRICHTUNG ZUM LEGEN VON FURNIERTAFELN

Title (fr)

PROCÉDÉ ET DISPOSITIF DE PLACEMENT DE FEUILLES DE PLACAGE

Publication

**EP 3397435 A1 20181107 (DE)**

Application

**EP 16805790 A 20161201**

Priority

- DE 102015122943 A 20151230
- EP 2016079502 W 20161201

Abstract (en)

[origin: WO2017114632A1] A method for laying veneer panels (14a, 14b) when manufacturing laminated veneer lumber, in which a billet (12) made up of a stack of multiple glued veneer panels is fed on a conveyor (10) to a press (16), and further veneer panels are laid on the billet (12) using at least two manipulators (20, 22), wherein each manipulator (20, 22) is assigned a working region (A, B) for laying the veneer panels on the billet, and the working regions of the manipulators are arranged in succession along the conveyor (10), characterized by an operating mode in which one of the manipulators (20) is used to feed a veneer panel (14b) to a laying location in the working region (B) of the other manipulator (22).

IPC 8 full level

**B27D 1/00** (2006.01); **B23Q 7/04** (2006.01); **B27D 1/04** (2006.01); **B27D 3/04** (2006.01)

CPC (source: EP)

**B27D 1/00** (2013.01); **B27D 1/04** (2013.01); **B27D 3/04** (2013.01)

Citation (search report)

See references of WO 2017114632A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

**WO 2017114632 A1 20170706**; CA 3007862 A1 20170706; DE 102015122943 A1 20170706; EP 3397435 A1 20181107

DOCDB simple family (application)

**EP 2016079502 W 20161201**; CA 3007862 A 20161201; DE 102015122943 A 20151230; EP 16805790 A 20161201