

Title (en)  
METHOD FOR MANUFACTURING LAMINATE

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINES LAMINATS

Title (fr)  
PROCÉDÉ DE FABRICATION DE STRATIFIÉ

Publication  
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Application  
**EP 16881793 A 20161227**

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Abstract (en)  
The present invention provides a method for manufacturing a laminate that exhibits visible light transparency and ultraviolet light shielding properties while maintaining an extremely high degree of scratch resistance, and that has all the necessary weather resistance and durability properties for withstanding long-term outdoor exposure. This method for manufacturing a laminate having the abovementioned properties includes: (1) using active energy rays to cure, on an organic resin substrate, an acrylic silicone resin composition having an inorganic component percentage X of 0.2 to 0.8 to form an intermediate layer; (2) dry-etching the surface of the intermediate layer obtained at step (1) using a non-oxidizing gas plasma of a plasma irradiation amount Y correlated with the inorganic component percentage X; and (3) plasma-polymerizing an organosilicon compound to form a hard coat layer on the surface of the intermediate layer obtained at step (2).

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