

Title (en)
A HOT ROLLED PRECIPITATION STRENGTHENED AND GRAIN REFINED HIGH STRENGTH DUAL PHASE STEEL SHEET POSSESSING 600 MPA MINIMUM TENSILE STRENGTH AND A PROCESS THEREOF

Title (de)
WARMGEWALZTES, PRÄZIPITATIONSGESTÄRKTES UND KORNERFEINERTES HOCHFESTES ZWEI-PHASEN-STAHLEBLECH MIT EINER MINDESTZUGFESTIGKEIT VON 600 MPA UND VERFAHREN DAFÜR

Title (fr)
TÔLE D'ACIER HAUTE RÉSIDENCE À DEUX PHASES RENFORCÉ PAR DISPERSION ET À AFFINAGE DE GRAIN LAMINÉE À CHAUD PRÉSENTANT UNE RÉSIDENCE À LA TRACTION MINIMALE DE 600 MPA ET SON PROCÉDÉ

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Application
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Abstract (en)
[origin: WO2018146695A1] The invention relates to a process for producing dual phase steel sheet comprises steps of making a liquid steel having chemical composition in wt% of C: 0.03 - 0.12, Mn: 0.8 1.5, Si:<0.1, O: 0.3 0.7,9 0.008 max, P - 0.025 max, Al- 0,01 to 0.1, N- - 0.007 max Nb: 0.005 0,035, and V- 0.06 max, continuous casting the liquid steel in a slab, hot rolling the slab into a hot rolled sheet at finish rolling temperature (FRT) 840 ±30 deg. C, cooling the hot rolled sheet on Run Out Table at cooling rate, 10 - 70°C/s achieving intermediate temperature (TINT) 720 ≤ TINT ≤ 650; natural cooling the hot rolled sheet for duration 5 7 - seconds and rapidly cooling the hot rolled sheet to transform remaining carbon enriched austenite to martensite, at cooling rate of 40 - 70 deg. C/s to achieve coiling temperature below 400 - deg. C.

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