

Title (en)

DEVICE FOR PRODUCING HARDENED STEEL COMPONENTS AND HARDENING METHOD

Title (de)

VORRICHTUNG ZUM HERSTELLEN VON GEHÄRTETEN STAHLBAUTEILEN UND VERFAHREN ZUM HÄRTEN

Title (fr)

SYSTÈME DE FABRICATION DE PIÈCES EN ACIER TREMPÉES ET PROCÉDÉ DE TREMPÉ

Publication

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Application

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Abstract (en)

[origin: WO2017134259A1] The invention relates to a device for heating sheet steel plates, in particular for shaping and hardening in a press-hardening method, wherein a heating device is provided and the heating device comprises at least one heating module, wherein the at least one heating module is a cassette-type, box-type element having a plate- or cuboid-shaped hollow space, which has a flat plate on an underside, wherein at least one heating element is arranged in the hollow space, which is designed as an electrical resistance heating element, wherein the hollow space is completely filled with a good heat-conducting material, preferably copper, such that the at least one heating element is embedded and surrounded. The invention also relates to a method for this purpose.

IPC 8 full level

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