

Title (en)  
METHOD AND DEVICE FOR PRODUCING A DECORATIVE SURFACE

Title (de)  
VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG EINER DEKORATIVEN OBERFLÄCHE

Title (fr)  
PROCÉDÉ ET DISPOSITIF DE FABRICATION D'UNE SURFACE DÉCORATIVE

Publication  
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Application  
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Abstract (en)  
[origin: WO2018229164A1] The invention relates to a method for producing a decorative and textured surface having differing degrees of gloss, comprising the following steps: - feeding a workpiece (1.0) to a device for the application of a varnish, - applying, across the whole surface, a first liquid varnish layer (1.4) with course texturing wherein there is a thickness difference between thicker regions and thinner regions of at least 50 µm and particularly at least 100 µm, - and particularly digitally spraying droplets onto subsurfaces of the first varnish layer (1.4) on the workpiece (1.0), preferably using an at least partially transparent varnish, for the application of a second varnish layer (1.5) onto the first varnish layer (1.4), wherein said second varnish layer (1.5) has a different degree of gloss to the first varnish layer (1.4) after curing. The invention also relates to a device for carrying out the claimed method.

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