

Title (en)

METHOD OF PRODUCING AN ELECTROLYTE FOR ELECTRODEPOSITION OF A CHROMIUM-CHROMIUM OXIDE LAYER

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES ELEKTROLYTS ZUR ELEKTROPOSITIONIERUNG EINER CHROM-CHROMOXIDSCHICHT

Title (fr)

PROCÉDÉ DE FABRICATION D'UN ÉLECTROLYTE POUR L'ÉLECTRODEPOSITION D'UNE COUCHE DE CHROME ET D'OXYDE DE CHROME

Publication

**EP 3428321 A1 20190116 (EN)**

Application

**EP 18182791 A 20180710**

Priority

EP 17180597 A 20170710

Abstract (en)

Method of producing a plating electrolyte free of sulphite for electrodepositing a chromium metal - chromium oxide coating layer on a steel substrate in a continuous high speed plating line operating at a line speed of at least 60 m/min, wherein the plating electrolyte comprises a trivalent chromium compound and wherein the plating electrolyte is free of chloride ions, free of Cr 6+ -ions, free of boric acid.

IPC 8 full level

**C25D 3/06** (2006.01); **C25D 9/10** (2006.01)

CPC (source: EP)

**C25D 3/06** (2013.01); **C25D 9/10** (2013.01)

Citation (applicant)

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- B. CHANDRASEKARAN; J. RAGHAVA RAO; K.J. SREERAM; B.U. NAIR; T. RAMASAMI: "Chrome Tanning: State-of-Art on the Material Composition and Characterization", J. SCI. IND. RES., vol. 58, 1999, pages 1 - 10

Citation (search report)

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- [Y] US 4054494 A 19771018 - GYLLENSPETZ JEFFREY, et al
- [Y] US 3819051 A 19740625 - HENLEY T, et al
- [Y] WIJENBERG J H O J ET AL: "Oxidation reactions in chromium(III) formate electrolytes at platinum and at a catalytic mixed metal oxide coating of iridium oxide and tantalum oxide", ELECTROCHIMICA ACTA, ELSEVIER SCIENCE PUBLISHERS, BARKING, GB, vol. 213, 16 July 2016 (2016-07-16), pages 194 - 200, XP029698438, ISSN: 0013-4686, DOI: 10.1016/J.ELECTACTA.2016.07.084

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Designated contracting state (EPC)

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Designated extension state (EPC)

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