

Title (en)

METHOD FOR PRODUCING A DUST CONTAINER, AND A CONNECTOR PLATE THEREOF

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES STAUBBEUTELS UND EINE HALTEPLATTE DAFÜR

Title (fr)

MÉTHODE POUR LA PRODUCTION D'UN SAC À POUSSIÈRE ET PLAQUE DE SUPPORT

Publication

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Application

EP 16721173 A 20160509

Priority

EP 2016060313 W 20160509

Abstract (en)

[origin: WO2017194083A1] The present disclosure relates to a method for producing a connector plate for a vacuum cleaner dust container, more particularly a connector plate (3) surrounding an opening (9) in a dust bag (5). The connector plate (3) can positions the opening (9) within a vacuum cleaner and is produced by injection molding a plastic material in a tool such that the connector plate extends in a main plane. The connector plate comprises a flexible shutter (21) formed in one piece with the connector plate, and in the tool, the shutter is formed to extend out of the main plane of the connector plate. This allows the shutter to extend in the same direction from a central portion of the connector plate as does another portion (13) of the connector plate.

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