

Title (en)
APPARATUS FOR MANUFACTURING TUBE YOKE

Title (de)
VORRICHTUNG ZUR HERSTELLUNG EINER ROHRGABEL

Title (fr)
APPAREIL DE FABRICATION D'ÉTRIER DE TUBE

Publication
EP 3456430 A1 20190320 (EN)

Application
EP 16901783 A 20161018

Priority
• KR 20160056353 A 20160509
• KR 2016011672 W 20161018

Abstract (en)

The present invention relates to a tube yoke manufacturing apparatus in which a tube yoke having a spline in a tube part through a forging process can be quickly manufactured and the shape of the spline may be prevented from being distorted. The tube yoke manufacturing apparatus according to the present invention comprises a plurality of tube yoke forming dies configured to form a tube yoke comprising a tube part and a yoke part by inserting a material into a dice and pressing the material by means of a punch, wherein the apparatus further comprises a spline forging die provided with a forming pin having a spline part formed in an outer circumferential surface thereof and thereby making a spline formed inside the tube part as being inserted into the tube part.

IPC 8 full level

B21J 13/02 (2006.01); **B21J 5/02** (2006.01); **B21J 5/06** (2006.01); **B21J 5/12** (2006.01); **B21J 9/02** (2006.01); **B21K 1/76** (2006.01)

CPC (source: EP KR US)

B21J 5/02 (2013.01 - KR); **B21J 5/06** (2013.01 - KR); **B21J 5/12** (2013.01 - EP KR US); **B21J 9/022** (2013.01 - EP KR);
B21J 13/02 (2013.01 - EP KR); **B21K 1/066** (2013.01 - EP KR); **B21K 1/74** (2013.01 - EP KR); **B21K 1/762** (2013.01 - KR);
B21K 1/765 (2013.01 - EP KR); **B21J 5/02** (2013.01 - EP)

Cited by

US11242085B2; US11541450B2; WO2022131594A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

EP 3456430 A1 20190320; **EP 3456430 A4 20200212**; **EP 3456430 B1 20220831**; CN 107708889 A 20180216; CN 107708889 B 20191126;
KR 101685496 B1 20161213; WO 2017195950 A1 20171116

DOCDB simple family (application)

EP 16901783 A 20161018; CN 201680001981 A 20161018; KR 20160056353 A 20160509; KR 2016011672 W 20161018