

Title (en)  
HEAT EXCHANGER TUBE

Title (de)  
WÄRMEÜBERTRAGERROHR

Title (fr)  
TUBE ÉCHANGEUR DE CHALEUR

Publication  
**EP 3465056 B1 20220706 (DE)**

Application  
**EP 17725859 A 20170517**

Priority  
• DE 102016006913 A 20160601  
• EP 2017000597 W 20170517

Abstract (en)  
[origin: WO2017207091A1] The invention relates to heat exchanger tube (1) having a longitudinal tube axis (A), a tube wall (2), an outer tube face (21) and an inner tube face (22); axially parallel or helically circumferential continuous fins (3) are formed from the tube wall on the outer tube face (21) and/or inner tube face (22), and continuous primary grooves (4) are formed between adjacent fins (3). According to the invention, the fins (3) are subdivided into periodically repeated fin sections (31) along the extension of the fins, and said fin sections (31) are subdivided into a plurality of projections (6) which have a certain height; said projections (6) are formed between primary grooves (4) by making cuts into the fins (3) at a cutting depth transversely to the extension of the fins such that fin segments are created, and by raising the fin segments in a main direction along the extension of the ribs.

IPC 8 full level  
**F28F 1/40** (2006.01); **F28F 1/18** (2006.01); **F28F 1/36** (2006.01); **F28F 1/42** (2006.01)

CPC (source: EP KR US)  
**F28F 1/18** (2013.01 - EP KR US); **F28F 1/36** (2013.01 - EP KR US); **F28F 1/40** (2013.01 - EP KR US); **F28F 1/422** (2013.01 - EP KR US)

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**WO 2017207091 A1 20171207**; CN 109312992 A 20190205; DE 102016006913 A1 20171207; DE 102016006913 B4 20190103; EP 3465056 A1 20190410; EP 3465056 B1 20220706; JP 2019517650 A 20190624; JP 6907232 B2 20210721; KR 102367602 B1 20220225; KR 20190013719 A 20190211; MX 2018014689 A 20190228; PL 3465056 T3 20221114; PT 3465056 T 20220822; US 10948245 B2 20210316; US 2019145718 A1 20190516

DOCDB simple family (application)  
**EP 2017000597 W 20170517**; CN 201780034247 A 20170517; DE 102016006913 A 20160601; EP 17725859 A 20170517; JP 2018558389 A 20170517; KR 20187030836 A 20170517; MX 2018014689 A 20170517; PL 17725859 T 20170517; PT 17725859 T 20170517; US 201716099271 A 20170517