

Title (en)
INSTALLATION FOR PROCESSING ROUND BLANK PARTS

Title (de)
ANLAGE ZUR BEARBEITUNG VON RONDENTEILEN

Title (fr)
INSTALLATION D'USINAGE D'ÉLÉMENTS FORMANT FLANS CIRCULAIRES

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Application
EP 17728205 A 20170607

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Abstract (en)
[origin: WO2017220320A1] The invention relates to a flexible installation (10) for producing at least two types (T1), (T2), (T3) of coins (11) to be produced. In particular, the different coin types (T1), (T2), (T3) have a different number of round blank parts (12) and/or have round blank parts (12) made of different materials. The type and number of work steps necessary to produce the coins (11) of the coin type (T1), (T2), (T3) in question differ between the different coin types (T1), (T2), (T3). The installation (10) has a number of stations (30), in which a round blank part (12) is supplied and/or output and/or processed and/or measured and/or tested. At least one transporting device (20), (21) acts to transport the at least one round blank part (12) between the stations. Preferably, two transporting devices (20), (21) are present, which can be controlled independently of each other and cooperate via a transfer station (32) for the at least one round blank part (12). A control device (27) controls the at least one transporting device (20), (21) and the stations (30) depending on the coin type to be produced.

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