

Title (en)  
DEVICE AND METHOD FOR MANUFACTURING CIGARETTE PACKAGES

Title (de)  
VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN VON ZIGARETTENPACKUNGEN

Title (fr)  
DISPOSITIF ET PROCÉDÉ DE FABRICATION D'EMBALLAGES DE CIGARETTES

Publication  
**EP 3476752 B1 20200624 (DE)**

Application  
**EP 18191561 A 20180829**

Priority  
DE 102017008337 A 20170905

Abstract (en)  
[origin: CN109421314A] In the production of wrappings or (Inner) packs (10) for, in particular, a cigarette group (13), folding beads (39, 40) are formed in the region of longitudinal edges (15, 16) of the cuboidal inner pack (10) by means of folding webs (48, 49) on both sides of the inner pack. Side tabs (28, 29) of the inner package for forming side walls (25, 26) are folded by offset or increased folding edges (50,51) of the folding webs (48, 49), whereby one above 90 DEG, in particular at about 180 DEG lying pre-folding of the blank is affected.

IPC 8 full level  
**B65B 19/22** (2006.01); **B65B 11/10** (2006.01); **B65B 49/00** (2006.01); **B65D 65/02** (2006.01); **B65D 65/06** (2006.01); **B65D 65/12** (2006.01); **B65D 85/10** (2006.01)

CPC (source: CN EP US)  
**B31B 50/26** (2017.07 - CN); **B65B 11/10** (2013.01 - EP); **B65B 19/22** (2013.01 - EP US); **B65B 49/00** (2013.01 - EP); **B65D 85/1045** (2013.01 - EP US)

Cited by  
WO2023046592A1; DE102021124939A1

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**DE 102017008337 A1 20190307**; CN 109421314 A 20190305; CN 109421314 B 20220225; EP 3476752 A1 20190501; EP 3476752 B1 20200624

DOCDB simple family (application)  
**DE 102017008337 A 20170905**; CN 201811030229 A 20180905; EP 18191561 A 20180829