

Title (en)

METHOD AND DEVICE FOR SEPARATING A ROD-LIKE OR TUBULAR OBJECT MADE OF A BRITTLE MATERIAL

Title (de)

VERFAHREN UND VORRICHTUNG ZUR TRENNUNG EINES STABFÖRMIGEN ODER ROHRFÖRMIGEN, AUS SPRÖDEM MATERIAL HERGESTELLTEN OBJEKTS

Title (fr)

PROCÉDÉ ET DISPOSITIF DE SÉPARATION D'UN OBJET TUBULAIRE EN FORME DE TIGE OU CONSTITUÉ D'UN MATÉRIAU FRAGILE

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Abstract (en)

[origin: EP3480173A1] The invention relates to a method for separating a rod-like or tubular object made of a brittle material, particularly of glass, in which at first at least one circumferential notch (22) is made on the surface of the object at a predetermined point, whereupon a force impulse or impulses is/are applied to the fixed object, whereby in order to separate a part of the divided object, the surface area of the circumferential notch (22) and/or its surroundings is brought into contact with an annulus (11,31,41) of a main stream of a fluid, which is put into a defined variable speed motion, whereby a change in the speed of the main stream of the fluid causes local pressure drop of the fluid to form vacuum-filled cavities, after which a sudden increase in the pressure of the liquid is induced, resulting in the implosion of these cavities, which is accompanied by a shock pressure wave in the annulus (11, 31, 41) of the fluid, which causes that separation of the part of the tube in the region weakened by the circumferential notch (22). In addition, the invention relates to a device for performing this method.

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