

Title (en)
METHOD OF FORMING A METAL CAN

Title (de)
VERFAHREN ZUR HERSTELLUNG EINER METALLDOSE

Title (fr)
PROCÉDÉ DE FORMAGE D'UN RÉCIPIENT MÉTALLIQUE

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EP 3501683 A1 20190626 (EN)

Application
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Priority
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Abstract (en)
The invention relates to a method of forming a metal can comprising the steps of:- providing a metal sheet (5) with a polymer coating on at least one side,- cutting a blank (4) from the metal sheet (5),- drawing the blank (4) into a cup (9),- wall ironing the cup (9) into a can (18), andwherein the blank (4) is drawn in a single drawing step into a cup (9), wherein the inner diameter of the cup (9) after the single drawing step matches the required inner diameter to be subjected to the wall ironing step.

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CPC (source: EP)
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Citation (search report)

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