

Title (en)

CURING STATION AND METHOD FOR CURING PRINTING INK OF A DIRECT PRINT ON CONTAINERS

Title (de)

AUSHÄRTESTATION UND VERFAHREN ZUM AUSHÄRTESTEN VON DRUCKFARBE EINES DIREKTDRUCKS AUF BEHÄLTERN

Title (fr)

POSTE DE DURCISSEMENT ET PROCÉDÉ DE DURCISSEMENT DE L'ENCRE D'IMPRESSION D'UNE IMPRESSION DIRECTE SUR DES CONTENANTS

Publication

**EP 3507098 B1 20210505 (DE)**

Application

**EP 17722448 A 20170510**

Priority

- DE 102016216627 A 20160902
- EP 2017061110 W 20170510

Abstract (en)

[origin: WO2018041422A1] The invention relates to a curing station (100, 200, 300, 400, 500) for curing printing ink of a direct print (102a, 202a) on containers (102, 202, 302, 402, 502), having a transporter (101, 201, 301, 401, 501) for transporting the containers (102, 202), preferably in container holders (103, 203, 303), and having at least one UV lamp unit (110, 210, 310, 410, 510) for curing the printing ink, characterized in that the at least one UV lamp unit (110, 210, 310, 410, 510) comprises a 2D arrangement of UV LEDs (112, 212, 312, 412, 512) for producing a UV light field (113, 213) for curing the printing ink.

IPC 8 full level

**B41F 23/04** (2006.01)

CPC (source: EP US)

**B41F 23/0409** (2013.01 - EP US); **B41F 23/0453** (2013.01 - EP); **B41F 23/0486** (2013.01 - US); **B41J 3/4073** (2013.01 - EP US);  
**B41J 3/4073** (2020.08 - EP US); **B41J 11/00212** (2021.01 - EP US); **B41J 11/00214** (2021.01 - EP US)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**DE 102016216627 A1 20180308**; CN 109641446 A 20190416; CN 109641446 B 20201030; EP 3507098 A1 20190710;  
EP 3507098 B1 20210505; US 11383508 B2 20220712; US 2021354482 A1 20211118; WO 2018041422 A1 20180308

DOCDB simple family (application)

**DE 102016216627 A 20160902**; CN 201780053711 A 20170510; EP 17722448 A 20170510; EP 2017061110 W 20170510;  
US 201716325713 A 20170510