

Title (en)

METHOD FOR PRODUCING A WELL IN A VALVE NEEDLE OF A VALVE

Title (de)

VERFAHREN ZUM HERSTELLEN EINER KALOTTE IN EINER VENTILNADEL EINES VENTILS

Title (fr)

PROCÉDÉ DE FABRICATION D'UNE CALOTTE DANS UNE AIGUILLE D'INJECTEUR D'UNE SOUPAPE

Publication

EP 3523533 A1 20190814 (DE)

Application

EP 17769102 A 20170921

Priority

- DE 102016219151 A 20161004
- EP 2017073845 W 20170921

Abstract (en)

[origin: WO2018065221A1] The invention relates to a method for producing a well (26) in a valve needle (28) of a valve (24) with a valve seat (30), a sealing ball (32) and a needle guide (34). In the valve (24), a space between the valve seat (30) and the sealing ball (32) forms a valve gap (36) and the needle guide (34) axially moveably supports the valve needle (28). The sealing ball (32) and the valve needle (28) having a needle tip (40) are provided. A well (26) for contacting the sealing ball (32) is generated in the needle tip (40). The well (26) is at least partially impressed by a force effect of the sealing ball (32).

IPC 8 full level

F02M 51/06 (2006.01); **F02M 61/16** (2006.01); **F02M 63/00** (2006.01)

CPC (source: EP)

F02M 51/061 (2013.01); **F02M 61/161** (2013.01); **F02M 61/168** (2013.01); **F02M 63/0036** (2013.01); **F02M 63/0078** (2013.01); **F02M 51/0603** (2013.01); **F02M 63/0077** (2013.01); **F02M 2200/8053** (2013.01); **F02M 2200/8061** (2013.01); **F02M 2200/8092** (2013.01)

Citation (search report)

See references of WO 2018065221A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

DE 102016219151 A1 20180405; EP 3523533 A1 20190814; EP 3523533 B1 20201111; WO 2018065221 A1 20180412

DOCDB simple family (application)

DE 102016219151 A 20161004; EP 17769102 A 20170921; EP 2017073845 W 20170921