

Title (en)  
CLUSTER MODEL AND SHELL FOR OBTAINING AN ACCESSORY FOR THE INDEPENDENT HANDLING OF FORMED PARTS, AND ASSOCIATED METHOD

Title (de)  
CLUSTER-MODELL UND -SCHALE ZUR HERSTELLUNG EINES ZUBEHÖRTEILS FÜR DIE UNABHÄNGIGE HANDHABUNG VON FORMTEILEN UND ZUGEHÖRIGES VERFAHREN

Title (fr)  
MODÈLE EN FORME DE GRAPPE ET CARAPACE POUR OBTENTION D'UN ACCESSOIRE DE MANUTENTION INDÉPENDANT DE PIÈCES FORMÉES ET PROCÉDÉ ASSOCIÉ

Publication  
**EP 3544754 A1 20191002 (FR)**

Application  
**EP 17832291 A 20171222**

Priority  
• FR 1663392 A 20161226  
• FR 2017053815 W 20171222

Abstract (en)  
[origin: CA3048294A1] The invention relates principally to a cluster model and a shell (1) for the production, by lost wax casting, of a plurality of turbomachine elements, the shell (1) comprising a central sprue (3) that is fluidically connected to a casting cup (2) for receiving the molten metal, and a plurality of shell elements (4). The shell (1) is characterized in that it further comprises a plurality of bottom feed conduits (5) for the shell elements (4) and a handling accessory shell (6) that is independent of the plurality of shell elements (4) and of their metal supply circuit, such that there is no fluidic connection to the shell elements (4), the handling accessory shell (6) being fluidically connected to the central sprue (3) so as to allow top-pour casting of the handling accessory shell (6).

IPC 8 full level  
**B22C 7/02** (2006.01); **B22C 9/04** (2006.01)

CPC (source: EP RU US)  
**B22C 7/02** (2013.01 - EP RU US); **B22C 9/04** (2013.01 - EP RU); **B22C 9/043** (2013.01 - US); **B22C 9/22** (2013.01 - EP); **B22D 27/045** (2013.01 - EP); **B22C 9/082** (2013.01 - US); **B22C 9/22** (2013.01 - US); **B22D 27/045** (2013.01 - US); **F05D 2230/211** (2013.01 - US)

Citation (search report)  
See references of WO 2018122516A1

Cited by  
CN114905006A

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**FR 3061051 A1 20180629; FR 3061051 B1 20190531**; BR 112019013085 A2 20191217; CA 3048294 A1 20180705; CN 110114168 A 20190809; CN 110114168 B 20201106; EP 3544754 A1 20191002; EP 3544754 B1 20220810; JP 2020504012 A 20200206; JP 6965353 B2 20211110; RU 2019123466 A 20210126; RU 2019123466 A3 20210722; RU 2757779 C2 20211021; US 10875084 B2 20201229; US 2020101526 A1 20200402; WO 2018122516 A1 20180705

DOCDB simple family (application)  
**FR 1663392 A 20161226**; BR 112019013085 A 20171222; CA 3048294 A 20171222; CN 201780080261 A 20171222; EP 17832291 A 20171222; FR 2017053815 W 20171222; JP 2019534754 A 20171222; RU 2019123466 A 20171222; US 201716473150 A 20171222