

Title (en)
METHOD FOR PRODUCING A SOCKET CONTACT

Title (de)
VERFAHREN ZUR HERSTELLUNG EINES BUCHSENKONTAKTES

Title (fr)
PROCÉDÉ DE FABRICATION D'UN CONTACT FEMELLE

Publication
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Application
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Abstract (en)
[origin: WO2018104378A1] The invention relates to a socket contact (1) and to a method for producing a socket contact (1) from a round bar (11), comprising the following steps: • producing a hollow cylindrical contacting region (2) at a first end (3) of the round bar (11), by means of extrusion, said hollow cylindrical contacting region (2) comprising first and second sections (4, 5) that extend in the longitudinal direction (L) of said contacting region (2) and are formed adjacently and alternately in the peripheral direction of the hollow cylindrical contacting region (2), wherein the first sections (4) have a greater wall thickness (d1) and the second sections (5) have a smaller wall thickness (d2), and • setting the first sections (4) with the greater wall thickness (d1) inward, while the second sections (5) with the smaller wall thickness (d2) are curved or folded outward.

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