

Title (en)
TIMEPIECE DIAL THE MATERIAL OF WHICH IS A LIGHT ALLOY

Title (de)
UHRZIFFERNBLATT AUS LEICHTLEGIERUNGSMATERIAL

Title (fr)
CADRAN D'HORLOGERIE DONT LE MATERIAU EST UN ALLIAGE LEGER

Publication
EP 3559758 A1 20191030 (FR)

Application
EP 17811613 A 20171213

Priority
• EP 16205879 A 20161221
• EP 2017082534 W 20171213

Abstract (en)
[origin: WO2018114500A1] Method for producing a one-piece timepiece dial assembly (10) made from light alloy, comprising: - producing, in a first assembled state, a dial (1) comprising a flange (2) the material of which is a first light alloy, comprising, opposite the first side of a display area (3) visible to a user, at least one attachment foot (4) of the dial (1), this flange (2) comprising at least one receiving area (5) matching an end area (6) of at least one foot (4) which is a weldable foot (40) that can be welded or brazed with this flange (2) at the interface between the receiving area (5) and the end area (6), and the material of which is said first light alloy or even a second light alloy that can be welded or brazed with this first light alloy; and - irreversibly assembling, by welding or brazing, at least one weldable foot (40) with the flange (2).

IPC 8 full level
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