

Title (en)  
THICK STEEL PLATE HAVING EXCELLENT LOW-TEMPERATURE IMPACT TOUGHNESS AND CTOD CHARACTERISTIC AND  
MANUFACTURING METHOD THEREFOR

Title (de)  
DICKWANDIGE STAHLPLATTE MIT HERVORRAGENDER TIEFTEMPERATUR-SCHLAGZÄHIGKEIT UND CTOD-EIGENSCHAFT UND  
HERSTELLUNGSVERFAHREN DAFÜR

Title (fr)  
TÔLE D'ACIER ÉPAISSE PRÉSENTANT D'EXCELLENTE CARACTÉRISTIQUES DE RÉSISTANCE AUX CHOCS À BASSE TEMPÉRATURE ET  
D'ÉCARTEMENT DE FISSURE, ET SON PROCÉDÉ DE FABRICATION

Publication  
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Application  
**EP 17885144 A 20171222**

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Abstract (en)  
An aspect of the present invention relates to a thick steel plate having excellent low-temperature impact toughness and CTOD characteristics, the thick steel plate comprising, by weight %: 0.02-0.06% of C, 0.005-0.08% of Si, 1.0-2.0% of Mn, 0.01% or less of P, 0.003% or less of S, 0.001-0.01% of Al, 0.5-2.0% of Ni, 0.001-0.02% of Ti, 0.005-0.03% of Nb, 0.05-0.4% of Cu, 0.002-0.006% of N, and a balance of Fe and inevitable impurities with the proviso of satisfying the following equations, wherein the thick steel plate has a microstructure including ferrite in an amount of 95 area % or greater and a sum of MA and cementite in an amount of 2 area % or less : Equation 1:  $3.0 \leq \text{Mn} + 2\text{Ni} \leq 4.3$  and Equation 2:  $0.05 \leq \text{C} + \text{Si} + 10\text{Al} \leq 0.25$  (wherein element symbols each represent contents thereof by weight %) .

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