Title (en)

LINEAR FRICTION WELDING METHOD

Title (de)

VERFAHREN ZUM LINEAREN REIBSCHWEISSEN

Title (fr)

PROCÉDÉ DE SOUDAGE PAR FROTTEMENT LINÉAIRE

Publication

EP 3578286 A1 20191211 (EN)

Application

EP 18747104 A 20180201

Priority

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- JP 2018003392 W 20180201

Abstract (en)

A linear friction welding method capable of accurately controlling a welding temperature and capable of lowering the welding temperature is provided. The present invention is a linear friction welding method comprising: a first step of forming a welded interface by bringing one member into contact with the other member; a second step of repeatedly sliding one member and the other member on the same locus and discharging flash from the welded interface in a state where pressure is applied substantially perpendicularly to the welded interface; and a third step of forming a welded surface by stopping the sliding and setting the pressure to be not less than the yield stress and not more than the tensile strength of one member and/or the other member at a desired welding temperature.

IPC 8 full level

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