

Title (en)
METHOD FOR OPERATING A DEVICE FOR PRINTING HOLLOW BODIES

Title (de)
VERFAHREN ZUM BETRIEB EINER VORRICHTUNG ZUM BEDRUCKEN VON HOHLKÖRPERN

Title (fr)
PROCÉDÉ DE FONCTIONNEMENT D'UN DISPOSITIF D'IMPRESSION DE CORPS CREUX

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Application
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Abstract (en)
[origin: WO2018149653A1] The invention relates to a method for operating a device for printing hollow bodies, said device comprising a rotating segment wheel (03) with a plurality of printing blankets (33) arranged successively on the periphery thereof and a plurality of plate cylinders in association with said segment wheel (03), in which, according to a printing process to be performed, a selected quantity of plate cylinders (04) is thrown onto the segment wheel (03) or thrown off said segment wheel (03), and in a first printing process, a first partial quantity of thrown-on plate cylinders (04) respectively transfers printing ink to a plurality of the printing blankets (33) arranged on the segment wheel (03). At the end of the first printing process, at least some of the plate cylinders (04) thrown on the segment wheel (03) in the first printing process are thrown off by said rotating segment wheel (03). During constant uninterrupted rotation of the segment wheel (03) for the implementation of a second printing process, a second partial quantity of plate cylinders (04) is thrown onto said segment wheel (03) and respectively transfers printing ink to a plurality of the printing blankets (33) arranged on said segment rad (03). The respective printing forme of at least one plate cylinder (04) involved in the first printing process and uninvolved in the ongoing second printing process is changed during said ongoing printing process.

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