

Title (en)

METHOD AND DEVICE FOR STACKING TWO-DIMENSIONAL MATERIAL SHEETS, AND PRINTING AND/OR COATING MACHINE

Title (de)

VERFAHREN UND VORRICHTUNG ZUM STAPELN VON FLÄCHIGEN MATERIALBOGEN SOWIE EINE DRUCK- UND/ODER LACKIERMASCHINE

Title (fr)

PROCÉDÉ ET DISPOSITIF SERVANT À EMPILER DES FEUILLES DE MATÉRIAU PLATES AINSI QUE PRESSE D'IMPRESSION ET/OU VERNISSEUSE

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Application

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Abstract (en)

[origin: WO2018153695A1] The invention relates to a method for stacking two-dimensional material sheets (02) in a stacking device (01), in particular in a stacking device (01) comprised by a printing and/or coating machine (11), having at least one stacking unit (03.1; 03.2) having a stacking space, wherein material sheets (02) are conveyed via the stacking space of the stacking unit (03.1; 03.2) comprised by the stacking device (01) and deposited in a stack (06; 06'; 06'') on top of one another on a loading aid (04), wherein, for two different production runs, the stacks (06; 06'; 06'') are formed on the loading aid (04) with the four corners of their area in mutually different relative orientations with respect to said loading aid (04), which is arranged in each case in the stacking space of the stacking unit (03.1; 03.2) and is larger-format compared with the material sheets (02) to be deposited in each case, in that, for the two production runs, in each case one loading aid (04) of the same format is positioned on different positions, as seen in projection in the horizontal, in the stacking space of the stacking unit (03.1; 03.2).

IPC 8 full level

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