

Title (en)

METHOD FOR OPERATING A ROLL STRAIGHTENING MACHINE, AND ROLL STRAIGHTENING MACHINE

Title (de)

VERFAHREN ZUM BETRIEBEN EINER ROLLENRICHTMASCHINE UND ROLLENRICHTMASCHINE

Title (fr)

PROCÉDÉ POUR FAIRE FONCTIONNER UNE DRESSEUSE À GALETS ET DRESSEUSE À GALETS

Publication

**EP 3595823 A1 20200122 (DE)**

Application

**EP 18710849 A 20180312**

Priority

- UA A201702314 A 20170313
- EP 2018055992 W 20180312

Abstract (en)

[origin: WO2018166929A1] The invention relates to a method for operating a roll straightening machine (1), the roll straightening machine (1) having a number of forming tools (2, 3, 4, 5), the forming tools (2, 3, 4, 5) comprising at least one set of upper (2) and lower (3) straightening rollers, a flat metal material (6) to be straightened being conveyed between the upper and lower straightening rollers (2, 3) in a conveying direction (F). In order to achieve high straightening quality even as wear occurs, according to the invention, the method comprises the following steps: a) determining the wear state of at least one of the forming tools (2, 3, 4, 5); b) determining a correction value and/or a compensation value for the operation of the forming tool (2, 3, 4, 5) on the basis of the determined wear state of said forming tool; c) adapting an operating parameter, in particular an adjustment parameter or setting value, for the forming tool (2, 3, 4, 5) on the basis of the determined correction value and/or compensation value. The invention further relates to a roll straightening machine.

IPC 8 full level

**B21D 1/02** (2006.01)

CPC (source: EP US)

**B21D 1/02** (2013.01 - EP US)

Citation (search report)

See references of WO 2018166929A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

**WO 2018166929 A1 20180920**; CN 110418683 A 20191105; CN 110418683 B 20210115; DE 102018203638 A1 20180913; EP 3595823 A1 20200122; EP 3595823 B1 20201104; JP 2020508880 A 20200326; US 2020230677 A1 20200723

DOCDB simple family (application)

**EP 2018055992 W 20180312**; CN 201880018291 A 20180312; DE 102018203638 A 20180312; EP 18710849 A 20180312; JP 2019548563 A 20180312; US 201816489965 A 20180312