

Title (en)  
METHOD FOR PRODUCING A DATA PAGE AND A BOOK BLOCK FOR A BOOK-TYPE DOCUMENT, AND DATA PAGE FOR A BOOK-TYPE DOCUMENT

Title (de)  
VERFAHREN ZUR HERSTELLUNG EINER DATENSEITE SOWIE EINES BUCHBLOCKS FÜR EIN BUCHARTIGES DOKUMENT SOWIE DATENSEITE FÜR EIN BUCHARTIGES DOKUMENT

Title (fr)  
PROCÉDÉ POUR PRODUIRE UNE PAGE DE DONNÉES AINSI QU'UN CORPS DE LIVRE POUR UN DOCUMENT DE TYPE LIVRE, ET PAGE DE DONNÉES POUR UN DOCUMENT DE TYPE LIVRE

Publication  
**EP 3595910 B1 20211201 (DE)**

Application  
**EP 18711290 A 20180312**

Priority  
• DE 102017105741 A 20170317  
• EP 2018056103 W 20180312

Abstract (en)  
[origin: WO2018166981A1] The invention relates to a method for producing a data page (17) and a book block for a book-type document, and to a data page for a book-type document (11), in particular a value and/or security document, which document comprises a data carrier (20) having a tab (23) fastened thereto, said tab being made of a textile strip material, the textile strip material for forming the tab (23), which textile strip material is different from the data carrier (20), being positioned along a longitudinal side (32) of the data carrier (20) in such a way that an overlap region (30) is formed and a region (31) protruding beyond the data carrier (20) being formed, and the textile strip material and the data carrier (20) being connected to each other in the overlap region (30). The data carrier (20) has a raw size, the end edges (54, 55) of which have a greater distance than the distance of cut lines (57) for forming side edges (34, 35) of the data carrier (20) in the final format, and said data carrier (20) is merged with the tab (23). At least in one end region of the tab (23), a sealing surface (38) is introduced and is positioned in such a way that the cut line (57) for the final format of the data page (17) extends within each sealing surface (38), or, at the supplied tab (23), a sealing compound is introduced in protruding region (31) of the textile strip material in order to form a sealing surface (38) and said introduced sealing surface (38) is introduced at least in the end regions of the tab (23).

IPC 8 full level  
**B42D 25/24** (2014.01)

CPC (source: EP)  
**B42D 25/24** (2014.10)

Citation (opposition)  
Opponent : Jens Schwenderling  
• EP 2116390 A2 20091111 - AUSTRIA CARD [AT]  
• WO 2016131641 A1 20160825 - BUNDESDRUCKEREI GMBH [DE]  
• WO 2014023482 A1 20140213 - BUNDESDRUCKEREI GMBH [DE]  
• WO 2014095230 A1 20140626 - BUNDESDRUCKEREI GMBH [DE]  
• EP 1812244 A2 20070801 - BUNDESDRUCKEREI GMBH [DE]  
• WO 2016196723 A1 20161208 - D A OFFRAY & SON INC [US]  
• DE 102013104745 A1 20141113 - BUNDESDRUCKEREI GMBH [DE]  
• DE 102015202995 A1 20160825 - BUNDESDRUCKEREI GMBH [DE]  
• EP 1502765 A1 20050202 - TRUEB AG [CH]  
• WO 2015144354 A1 20151001 - BUNDESDRUCKEREI GMBH [DE]  
• WO 2016016130 A1 20160204 - BUNDESDRUCKEREI GMBH [DE]  
• WO 2015175160 A1 20151119 - SIGNODE IND GROUP LLC [US]  
• EP 2470336 A1 20120704 - LASERMAX ROLL SYSTEMS INC [US]  
• EP 1878589 A1 20080116 - SETEC OY [FI]  
• JP 2001213072 A 20010807 - UNO TADAO  
• WO 2015177440 A1 20151126 - OBERTHUR TECHNOLOGIES [FR]

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**WO 2018166981 A1 20180920**; DE 102017105741 A1 20180920; EP 3595910 A1 20200122; EP 3595910 B1 20211201

DOCDB simple family (application)  
**EP 2018056103 W 20180312**; DE 102017105741 A 20170317; EP 18711290 A 20180312