

Title (en)  
SYSTEM WITH ALTERNATIVE FILLING OF CONTAINERS AND METHOD THEREFOR

Title (de)  
SYSTEM MIT ALTERNIERENDER FÜLLUNG VON BEHÄLTERN UND VERFAHREN HIERZU

Title (fr)  
SYSTÈME AVEC REMPLISSAGE ALTERNATIF DE RÉCIPIENTS ET PROCÉDÉ CORRESPONDANT

Publication  
**EP 3595973 B1 20210127 (DE)**

Application  
**EP 18712826 A 20180313**

Priority  
• DE 102017204092 A 20170313  
• DE 102017207307 A 20170502  
• EP 2018056226 W 20180313

Abstract (en)  
[origin: WO2018167054A1] The invention relates to a system (10) for filling containers (100), in particular syringes, comprising a multitrack conveying device for conveying a plurality of rows of containers (100) along a conveying direction; at least two weighing devices which are arranged behind one another along the conveying direction; at least one multitrack filling station (20), wherein the number of tracks of the filling station corresponds to the number of tracks of the conveying device; at least one closing station (14); means (24, 44) for depositing in each case a row of containers (100) on one of the at least two weighing devices (30); and a controller which is designed to control the conveying device such that each row of containers (100) is placed at a respective weighing device (30) for a filling operation, wherein the row of containers is only guided past the other weighing devices (30) without being placed at these other weighing devices (30) for a filling operation. The invention also relates to a corresponding method.

IPC 8 full level  
**B65B 1/32** (2006.01); **B65B 3/04** (2006.01); **B65B 3/28** (2006.01); **B67C 3/20** (2006.01)

CPC (source: EP US)  
**B65B 1/32** (2013.01 - EP); **B65B 3/003** (2013.01 - US); **B65B 3/04** (2013.01 - EP US); **B65B 3/28** (2013.01 - EP US); **B65B 43/46** (2013.01 - US); **B65B 43/54** (2013.01 - US)

Cited by  
CN112224578A

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**DE 102017207307 A1 20180913**; CN 109311542 A 20190205; CN 109311542 B 20210917; EP 3595973 A1 20200122;  
EP 3595973 B1 20210127; ES 2861249 T3 20211006; US 11498707 B2 20221115; US 2021221541 A1 20210722; WO 2018167054 A1 20180920

DOCDB simple family (application)  
**DE 102017207307 A 20170502**; CN 201880002406 A 20180313; EP 18712826 A 20180313; EP 2018056226 W 20180313;  
ES 18712826 T 20180313; US 201816304929 A 20180313