

Title (en)

TEMPERATURE CONTROL STATION FOR PARTIALLY THERMALLY TREATING A METAL COMPONENT

Title (de)

TEMPERIERSTATION ZUR PARTIELLEN WÄRMEBEHANDLUNG EINES METALLISCHEN BAUTEILS

Title (fr)

POSTE DE THERMORÉGULATION DESTINÉ AU TRAITEMENT THERMIQUE PARTIEL D'UNE PIÈCE MÉTALLIQUE

Publication

**EP 3607098 A1 20200212 (DE)**

Application

**EP 18726327 A 20180328**

Priority

- DE 102017107549 A 20170407
- EP 2018057945 W 20180328

Abstract (en)

[origin: WO2018184947A1] The invention relates to a temperature control station for partially thermally treating a metal component, a device for thermally treating a metal component and a use of at least one tangential nozzle in a temperature control station for partially thermally treating a metal component. The temperature control station (1) for partially thermally treating a metal component (2) has a processing plane (3) arranged in the temperature control station (1), in which processing plane the component (2) can be arranged, and at least one nozzle (4), which is directed towards the processing plane (3) and is provided and configured to dispense a fluid flow (5) for cooling at least a first portion (6) of the component (2). The at least one nozzle (4) is a tangential nozzle (13). The temperature control station and the device make it possible, in particular, to set a transition region between portions of the component that have been subjected to different thermal treatments as reliably and/or precisely as possible, particularly to be as small as possible.

IPC 8 full level

**C21D 8/00** (2006.01); **C21D 1/667** (2006.01); **C21D 9/48** (2006.01)

CPC (source: EP KR US)

**C21D 1/18** (2013.01 - US); **C21D 1/667** (2013.01 - EP KR US); **C21D 1/673** (2013.01 - EP KR); **C21D 8/005** (2013.01 - EP); **C21D 9/0062** (2013.01 - US); **C21D 9/48** (2013.01 - EP KR); **C21D 9/46** (2013.01 - US); **C21D 2221/00** (2013.01 - EP KR US)

Citation (search report)

See references of WO 2018184947A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

**WO 2018184947 A1 20181011**; CN 110462068 A 20191115; CN 110462068 B 20210608; DE 102017107549 A1 20181011; EP 3607098 A1 20200212; EP 3607098 B1 20210317; ES 2871084 T3 20211028; HU E054324 T2 20210830; JP 2020516767 A 20200611; JP 7008723 B2 20220125; KR 102487730 B1 20230111; KR 20190137773 A 20191211; PL 3607098 T3 20210913; PT 3607098 T 20210519; US 11313003 B2 20220426; US 2020040415 A1 20200206

DOCDB simple family (application)

**EP 2018057945 W 20180328**; CN 201880020416 A 20180328; DE 102017107549 A 20170407; EP 18726327 A 20180328; ES 18726327 T 20180328; HU E18726327 A 20180328; JP 2019554402 A 20180328; KR 20197023452 A 20180328; PL 18726327 T 20180328; PT 18726327 T 20180328; US 201816603415 A 20180328