

Title (en)
VOID VOLUME MEASUREMENT FOR A COMPOSITE PIPE

Title (de)
HOHLVOLUMENMESSUNG FÜR EIN VERBUNDROHR

Title (fr)
MESURE DE VOLUME DE VIDE POUR UN TUYAU COMPOSITE

Publication
EP 3655230 B1 20210901 (EN)

Application
EP 18759671 A 20180719

Priority
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Abstract (en)
[origin: GB2564708A] Method and apparatus for determining a void volume during manufacture of a composite pipe 1 formed of concentric layers of adjacently positioned, helical windings of composite tape 7, comprising the steps of: scanning 9 the surface of a layer of adjacently positioned, helical windings to generate scanning information; using the scanning information to locate gap(s) between adjacent windings and to determine the number of gaps and characteristic dimensions of each gap in the layer; and generating a calculated void volume of the layer, using the number of gaps and the characteristic dimensions of each gap for the layer. Scanning may comprise an optical method, an electrical method, a magnetic method, a tactile method, an ultrasonic method, or a mixture thereof. The optical method may comprise the steps of projecting light, preferably laser light, onto the region of the pipe surface where composite tape edges are expected to be. The optical method may comprise the step of providing the composite tape with a visible marker.

IPC 8 full level
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