

Title (en)  
VOID VOLUME MEASUREMENT FOR A COMPOSITE PIPE

Title (de)  
HOHLVOLUMENMESSUNG FÜR EIN VERBUNDROHR

Title (fr)  
MESURE DE VOLUME DE VIDE POUR UN TUYAU COMPOSITE

Publication  
**EP 3655230 B1 20210901 (EN)**

Application  
**EP 18759671 A 20180719**

Priority  
• GB 201711753 A 20170721  
• GB 2018052049 W 20180719

Abstract (en)  
[origin: GB2564708A] Method and apparatus for determining a void volume during manufacture of a composite pipe 1 formed of concentric layers of adjacently positioned, helical windings of composite tape 7, comprising the steps of: scanning 9 the surface of a layer of adjacently positioned, helical windings to generate scanning information; using the scanning information to locate gap(s) between adjacent windings and to determine the number of gaps and characteristic dimensions of each gap in the layer; and generating a calculated void volume of the layer, using the number of gaps and the characteristic dimensions of each gap for the layer. Scanning may comprise an optical method, an electrical method, a magnetic method, a tactile method, an ultrasonic method, or a mixture thereof. The optical method may comprise the steps of projecting light, preferably laser light, onto the region of the pipe surface where composite tape edges are expected to be. The optical method may comprise the step of providing the composite tape with a visible marker.

IPC 8 full level  
**B29C 53/58** (2006.01); **B29C 53/60** (2006.01); **B29C 53/68** (2006.01); **B29C 53/80** (2006.01); **B29C 53/82** (2006.01); **B29C 53/84** (2006.01); **B29L 23/00** (2006.01)

CPC (source: EP GB US)  
**B29C 53/56** (2013.01 - GB); **B29C 53/58** (2013.01 - GB); **B29C 53/582** (2013.01 - EP US); **B29C 53/583** (2013.01 - GB); **B29C 53/607** (2013.01 - US); **B29C 53/68** (2013.01 - US); **B29C 53/8041** (2013.01 - EP GB US); **B29C 53/822** (2013.01 - US); **B29C 53/825** (2013.01 - US); **B29C 53/845** (2013.01 - US); **B29C 63/08** (2013.01 - GB); **B29C 63/10** (2013.01 - GB); **B29C 70/28** (2013.01 - GB); **B29C 70/326** (2013.01 - GB US); **B29D 23/001** (2013.01 - GB); **B29C 53/56** (2013.01 - US); **B29C 53/58** (2013.01 - US); **B29C 53/607** (2013.01 - EP); **B29C 53/68** (2013.01 - EP); **B29C 53/822** (2013.01 - EP); **B29C 53/825** (2013.01 - EP); **B29C 53/845** (2013.01 - EP); **B29K 2307/04** (2013.01 - US); **B29K 2309/08** (2013.01 - US); **B29L 2023/22** (2013.01 - EP US)

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**GB 201711753 D0 20170906**; **GB 2564708 A 20190123**; **GB 2564708 B 20200212**; AU 2018303794 A1 20200206;  
AU 2018303794 B2 20230323; BR 112020001086 A2 20200721; BR 112020001086 B1 20230516; CA 3106899 A1 20190124;  
CA 3106899 C 20230829; EP 3655230 A1 20200527; EP 3655230 B1 20210901; GB 201802422 D0 20180328; US 11498259 B2 20221115;  
US 2021162650 A1 20210603; WO 2019016558 A1 20190124

DOCDB simple family (application)  
**GB 201711753 A 20170721**; AU 2018303794 A 20180719; BR 112020001086 A 20180719; CA 3106899 A 20180719; EP 18759671 A 20180719;  
GB 201802422 A 20180214; GB 2018052049 W 20180719; US 201816632519 A 20180719