

Title (en)  
FLOORING ENGINEERED PLANK HAVING 3D EFFECT AND ITS MANUFACTURING METHOD

Title (de)  
TECHNISCHE BODENPLATTE MIT 3D-EFFEKT UND DEREN HERSTELLUNGSVERFAHREN

Title (fr)  
PLANCHE DE PLANCHER MODIFIÉE AYANT UN EFFET 3D ET SON PROCÉDÉ DE FABRICATION

Publication  
**EP 3666483 B1 20220323 (EN)**

Application  
**EP 18212145 A 20181213**

Priority  
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Abstract (en)  
[origin: EP3666483A1] The present invention provides an engineered flooring plank (1) comprising a base layer (2) of wood substitute material, a real wood veneer layer (3) adherent to the top of the base layer (2) of the wood substitute material, and a bonding adhesive layer (4) provided to bond the real wood veneer layer to the base layer; and wherein the real wood veneer layer (2) is provided with at least one recess (5) selected from one or more of the following; a wood knot (12), a wood pore (13), a wood crack (14) or a wood nerve (15), and at least one recess (5) on the real wood veneer layer (2) exposes an underlying layer (2,6), which underlying layer comprises at least one dark-coloured pigment substantially absorbing light in the visible spectrum.

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