

Title (en)

METHOD FOR PRODUCTION OF NI-CONTAINING STEEL PLATE

Title (de)

VERFAHREN ZUR HERSTELLUNG VON NI-HALTIGEM STAHLBLECH

Title (fr)

PROCÉDÉ DE PRODUCTION DE TÔLE D'ACIER CONTENANT DU NI

Publication

**EP 3674426 B1 20220420 (EN)**

Application

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Abstract (en)

[origin: EP3674426A1] The method for production according to the embodiment of the present invention includes the steps of, in sequence: quenching a steel including a predetermined chemical composition, with the balance being Fe and inevitable impurities, from a quenching temperature of 800°C or higher and 820°C or lower after hot-rolling the steel; applying an intermediate heat treatment to the quenched steel by holding the steel at a heating temperature of 690°C or higher and 710°C or lower and then cooling the steel at an average cooling rate of 5°C/sec or more until a cooling end temperature of 200°C or lower; and tempering the steel at a tempering temperature of 570°C or higher and 600°C or lower, wherein a parameter H defined by a heating and holding time during the intermediate heat treatment, and a heating and holding time during the tempering is set at  $1.73 \times 10^{<\sup>-6}</sup>$  or more and  $1.96 \times 10^{<\sup>-6}</sup>$  or less.

IPC 8 full level

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**C22C 38/02** (2006.01); **C22C 38/04** (2006.01); **C22C 38/06** (2006.01); **C22C 38/08** (2006.01); **C22C 38/54** (2006.01)

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