

Title (en)

METHOD AND DEVICE FOR AUTOMATICALLY PRODUCING A STATOR OF AN ELECTRIC MACHINE

Title (de)

VERFAHREN UND VORRICHTUNG ZUR AUTOMATISIERTEN HERSTELLUNG EINES STATORS EINER ELEKTRISCHEN MASCHINE

Title (fr)

PROCÉDÉ ET DISPOSITIF POUR LA FABRICATION AUTOMATISÉE D'UN STATOR D'UNE MACHINE ÉLECTRIQUE

Publication

**EP 3676944 A1 20200708 (DE)**

Application

**EP 18768753 A 20180810**

Priority

- AT 507392017 A 20170901
- AT 2018060188 W 20180810

Abstract (en)

[origin: WO2019040960A1] The invention relates to a method and a device for automatically producing a semi-finished stator (1) of an electric machine. A substantially hollow cylindrical laminated core (2) is provided with a plurality of stacked sheet-metal laminates (2') which define a main axis (6). At least one of the longitudinal ends (11, 12; 13, 14) of rod-shaped conductor elements (3, 4) for producing an electric winding protrude relative to the first and/or second end faces (7, 8) of the laminated core (2) such that the conductor elements form lines (15, 16; 17, 18) that protrude from the laminated core (2) at at least one of the end faces (7, 8) of the laminated core (2). The protruding lines (15, 16; 17, 18) of the conductor elements (3, 4) are bent in the direction of the circular circumferential direction of the hollow cylindrical laminated core (2) by means of at least one bending tool (25, 25'; 26, 26') mounted so as to be rotatable about a rotational axis (27). Additionally, the longitudinal ends (11, 12, 13, 14) of the conductor elements (3, 4) are brought into a specified radial target position with respect to the laminated core (2) by means of calibrating forces which act radially in the direction of the rotational axis (27) and which are exerted by at least one calibrating device (28, 29) with calibrating fingers (30, 31) that can be adjusted in a controlled manner and are oriented radially towards the rotational axis (27) of the at least one bending tool (25, 25', 26, 26').

IPC 8 full level

**H02K 15/00** (2006.01)

CPC (source: AT EP US)

**H02K 15/0087** (2013.01 - AT EP US); **H02K 15/085** (2013.01 - AT); **H02K 15/09** (2013.01 - AT)

Citation (search report)

See references of WO 2019040960A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

**WO 2019040960 A1 20190307**; AT 520311 A4 20190315; AT 520311 B1 20190315; CN 111434014 A 20200717; EP 3676944 A1 20200708; US 2020350806 A1 20201105

DOCDB simple family (application)

**AT 2018060188 W 20180810**; AT 507392017 A 20170901; CN 201880056112 A 20180810; EP 18768753 A 20180810; US 201816643514 A 20180810