

Title (en)

METHOD FOR PRODUCING CONTAINERS ON A PRODUCTION LINE, WITH ADAPTATION OF THE PRODUCTION RATE IN THE EVENT OF AN INCIDENT ON THE LINE

Title (de)

VERFAHREN ZUR HERSTELLUNG VON BEHÄLTERN AUF EINER PRODUKTIONSLINIE MIT ANPASSUNG DER PRODUKTIONSGESCHWINDIGKEIT IM FALL EINES ZWISCHENFALLS AUF DER LINIE

Title (fr)

PROCÉDÉ DE FABRICATION DE RÉCIPIENTS AU SEIN D'UNE LIGNE DE PRODUCTION, AVEC ADAPTATION DE LA CADENCE DE PRODUCTION À UN INCIDENT SUR LA LIGNE

Publication

**EP 3679434 A1 20200715 (FR)**

Application

**EP 18749823 A 20180810**

Priority

- FR 1758218 A 20170906
- EP 2018071755 W 20180810

Abstract (en)

[origin: WO2019048181A1] The invention relates to a method for operating a facility (1) for producing containers (2) from blanks (3) made of a plastic material, said facility (1) comprising: at least one unit (4) for thermally conditioning blanks (3) and at least one unit (5) for forming containers (2); at least one unit (8, 9) for transferring containers (2) to a labelling or filling unit (6, 7); and a control unit (41) that controls at least the thermal conditioning unit (4), the forming unit (5) and the transfer unit (8, 9) by imposing a set speed on each unit, proportionate to a production rate for the containers (2). Said method comprises the operations of: detecting an incident; determining a reduction of the production rate generated by the incident; and applying this reduction to the set speed.

IPC 8 full level

**G05B 19/418** (2006.01)

CPC (source: EP US)

**B29C 66/0242** (2013.01 - US); **G05B 19/4189** (2013.01 - EP US); **B29L 2031/7162** (2013.01 - US); **G05B 2219/32219** (2013.01 - EP US);  
**Y02P 90/02** (2015.11 - EP)

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)

BA ME

DOCDB simple family (publication)

**FR 3070679 A1 20190308; FR 3070679 B1 20210618**; CN 111065978 A 20200424; CN 111065978 B 20231201; EP 3679434 A1 20200715;  
US 11698629 B2 20230711; US 2020285223 A1 20200910; WO 2019048181 A1 20190314

DOCDB simple family (application)

**FR 1758218 A 20170906**; CN 201880057851 A 20180810; EP 18749823 A 20180810; EP 2018071755 W 20180810;  
US 201816645367 A 20180810