

Title (en)

MULTI-OPERATION FRICTION DRILLING TOOL

Title (de)

MULTIFUNKTIONALER FLIESSBOHRER

Title (fr)

OUTIL DE FLUO-PERCAGE MULTI-OPÉRATIONS

Publication

EP 3680040 B1 20220427 (EN)

Application

EP 18789472 A 20180907

Priority

- PT 11028017 A 20170907
- IB 2018056842 W 20180907

Abstract (en)

[origin: EP3680040A1] Multioperation friction drilling tool allowing three different final operations to be performed in the same drilling: drilling, calibration and threading. The friction drilling tool of the present disclosure has a friction self-piercing segment, a calibration segment, a thread-opening segment and a stop segment. The calibration segment allows calibrated holes to be obtained, if that is the final objective, or preparing the hole for a thread-opening operation in the material drained on the walls of the already-calibrated hole, depending on the user's choice. An embodiment of the friction drilling multioperation tool sequentially comprises a plurality of distinct axial segments: a support segment, a thread-opening segment, a calibration segment of predetermined diameter and a friction self-piercing segment, which may comprise a cylindrical stop-spacer segment.

IPC 8 full level

B21J 5/06 (2006.01)

CPC (source: EP PT)

B21J 5/06 (2013.01 - EP PT)

Citation (examination)

DE 3909725 C1 19900906 - JAEGER EBERHARD GMBH [DE]

Cited by

CN114682860A

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

EP 3680040 A1 20200715; EP 3680040 B1 20220427; PT 2019049078 B 20230802; WO 2019049078 A1 20190314

DOCDB simple family (application)

EP 18789472 A 20180907; IB 2018056842 W 20180907; PT 5684218 A 20180907