

Title (en)

MACHINE AND UNIT FOR GRINDING AND POLISCHING A GLASS SHEET

Title (de)

MASCHINE UND EINHEIT ZUM SCHLEIFEN UND POLIEREN EINER GLASSCHEIBE

Title (fr)

MACHINE ET UNITÉ DE BROYAGE ET DE POLISSAGE D'UNE FEUILLE DE VERRE

Publication

**EP 3702102 A1 20200902 (EN)**

Application

**EP 20159903 A 20200227**

Priority

IT 201900002941 A 20190228

Abstract (en)

A perimeter surface (5) of a glass sheet (2) is ground and polished in a grinding and polishing machine (1) having at least one grinding unit (19) having a grinding wheel (22), at least one polishing unit (20) having a polishing wheel (27) and at least one grinding/polishing unit (30); the grinding/polishing unit (30) having a slide (33) able to move in a rectilinear direction (K), a wheel-carrier head (31) carried by the slide (33) and carrying, in turn, a grinding wheel (22) or a polishing wheel (27), and an electro-pneumatic device (35) that can be configured for moving the slide (33); the electro-pneumatic device (35) comprising an electric motor (41), a pneumatic actuator (45) for driving a pneumatic selection device (56) to connect the slide (33) to the electric motor (41) when the grinding wheel (22) is mounted on the wheel-carrier head (31), and to the pneumatic actuator (45) when the polishing wheel (27) is mounted on the wheel-carried head (31).

IPC 8 full level

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CPC (source: EP)

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Citation (search report)

- [A] EP 1422024 A1 20040526 - BIESSE SPA [IT]
- [A] IT TO20080765 A1 20100418 - BIESSE SPA
- [A] EP 0689899 A1 19960103 - BOTTERO SPA [IT]

Designated contracting state (EPC)

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