

Title (en)  
METHOD FOR GROUPING SHEET UNITS BELONGING TO SHEET GROUPS, GROUPING UNIT AND CORRESPONDING SHEET HANDLING SYSTEM

Title (de)  
VERFAHREN ZUM GRUPPIEREN VON IN BLATTGRUPPEN ZUSAMMENGEHÖRIGEN BLATTEINHEITEN, GRUPPIEREINHEIT UND EINE ENTSPRECHENDE BLATTHANDHABUNGSANLAGE

Title (fr)  
PROCÉDÉ DE GROUPEMENT D'UNITÉS DE FEUILLES ASSOCIÉES À DES GROUPES DE FEUILLES, UNITÉ DE GROUPEMENT ET INSTALLATION DE MANUTENTION DE FEUILLES CORRESPONDANT

Publication  
**EP 3705428 B1 20230524 (DE)**

Application  
**EP 19208884 A 20191113**

Priority  
DE 102019105864 A 20190307

Abstract (en)  
[origin: US2020283255A1] A method of grouping sheet units, which belong together in sheet groups, a sheet stream comprising two superposed sheet units each by means of a grouping unit, a grouping unit for a sheet handling system, and a sheet handling system that allow a high processing speed and a high cycle efficiency of a sheet handling system are disclosed. A sheet unit can be held back in the grouping unit. Depending on whether the downstream subsequent sheet units transferred into the grouping unit belong to a sheet group, the held-back sheet unit can be released by itself and together with one or together with both downstream subsequent sheet units.

IPC 8 full level  
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