

Title (en)  
METHOD FOR PROCESSING FLAT WORKPIECES

Title (de)  
VERFAHREN ZUM VERARBEITEN PLATTENFÖRMIGER WERKSTÜCKE

Title (fr)  
PROCÉDÉ DE TRAITEMENT DE PIÈCES EN FORME DE PLAQUE

Publication  
**EP 3713727 A1 20200930 (DE)**

Application  
**EP 19829411 A 20191209**

Priority  
• DE 102018131527 A 20181210  
• EP 2019084120 W 20191209

Abstract (en)  
[origin: WO2020120352A1] In the method for processing flat workpieces (4, 5), more particularly made of wood or wood substitute materials, the following steps are carried out: providing a large-format panel (4), more particularly made of wood or wood substitute materials, and feeding (PI) the large-format panel (4) to a separating station (1); separating flat workpieces (5) by dividing the provided large-format panel (4) in the separating station (1) by making cuts in the large-format panel (4) by at least one separating unit (11); feeding the workpieces (5) separated in this way to at least one downstream machining station (2, 3) to finish the flat workpiece (5). The separating station (1) provides at least part of each separated workpiece (5) with an orienting portion (5a) for acting on gripping elements (14, 15) and/or for the introduction of reference bores. The workpiece (5) provided with the orienting portion (5a) is, after having been separated, taken up by means of a gripping element (14, 15), engagement element or capture element which acts on the orienting portion (5a) preferably in an interlocking manner.

IPC 8 full level  
**B27M 1/08** (2006.01); **B27B 5/06** (2006.01); **B27B 29/00** (2006.01); **B27B 31/00** (2006.01)

CPC (source: EP US)  
**B27B 5/06** (2013.01 - EP US); **B27B 29/00** (2013.01 - EP); **B27B 31/00** (2013.01 - EP); **B27C 9/00** (2013.01 - US); **B27M 1/08** (2013.01 - EP US)

Citation (search report)  
See references of WO 2020120352A1

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**DE 102018131527 A1 20200610**; BR 112021007528 A2 20210727; DK 3713727 T3 20220905; EP 3713727 A1 20200930; EP 3713727 B1 20220615; ES 2924717 T3 20221010; PL 3713727 T3 20220905; US 11794373 B2 20231024; US 2021387375 A1 20211216; WO 2020120352 A1 20200618

DOCDB simple family (application)  
**DE 102018131527 A 20181210**; BR 112021007528 A 20191209; DK 19829411 T 20191209; EP 19829411 A 20191209; EP 2019084120 W 20191209; ES 19829411 T 20191209; PL 19829411 T 20191209; US 201917295180 A 20191209