

Title (en)  
ROLLING EQUIPMENT AND METHOD FOR OPERATING ROLLING DEVICE

Title (de)  
WALZVORRICHTUNG UND WALZVORRICHTUNGSBETRIEBSVERFAHREN

Title (fr)  
DISPOSITIF DE LAMINAGE ET PROCÉDÉ DE FONCTIONNEMENT D'UN DISPOSITIF DE LAMINAGE

Publication  
**EP 3715002 B1 20220615 (EN)**

Application  
**EP 19739502 A 20190129**

Priority  
JP 2019002884 W 20190129

Abstract (en)  
[origin: EP3715002A1] A control device for controlling a rolling device which includes a pair of rolling mill rolls provided to sandwich a metal strip and an unwinding device uncoiling the metal strip at an entrance side of the rolling mill rolls in a traveling direction of the metal strip and which is configured to roll the metal strip by the pair of rolling mill rolls is configured to: after passing a tip part of the metal strip through the pair of rolling mill rolls in a state where a gap between the pair of rolling mill rolls is larger than a strip thickness of the metal strip, press the metal strip by the pair of rolling mill rolls in a state where exit-side tension applied to the metal strip is zero; make entrance-side tension applied to the metal strip by the unwinding device become larger than zero; and start rotation of the pair of rolling mill rolls.

IPC 8 full level  
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CPC (source: EP)  
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Citation (opposition)  
Opponent : SMS group GmbH  
• CN 104785532 A 20150722 - SHANDONG IRON & STEEL CO LTD  
• US 6014882 A 20000118 - BERGER BERND [DE], et al  
• JP 2006334647 A 20061214 - JP STEEL PLANTECH CO  
• RU 2156667 C1 20000927 - TJAZHELOGO MASH, et al  
• CN 107052049 A 20170818 - ZHEJIANG XIEHE CERAM CO LTD  
• JP 2000280014 A 20001010 - HITACHI LTD

Cited by  
EP4257256A4

Designated contracting state (EPC)  
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DOCDB simple family (publication)  
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DOCDB simple family (application)  
**EP 19739502 A 20190129**; CN 201980040533 A 20190129; JP 2019002884 W 20190129; JP 2020568908 A 20190129