

Title (en)
METHOD FOR PRODUCING A LAMINATED PANE

Title (de)
VERFAHREN ZUR HERSTELLUNG EINER VERBUNDSCHEIBE

Title (fr)
PROCÉDÉ POUR LA FABRICATION D'UN DISQUE COMPOSITE

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Application
EP 18807342 A 20181127

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Abstract (en)
[origin: WO2019110376A1] The invention relates to a method for producing a laminated pane (1), wherein: a first laminating film (4), a backing film (5) and a second laminating film (6) are provided and are joined to form a preliminary assembly (8), wherein the first laminating film (4), the backing film (5) and the second laminating film (6) have the same film thickness; a compensating film (7) and the preliminary assembly are arranged to form a layer stack between a first pane (2) and a second pane (3), wherein, parallel to two side edges of the layer stack, in each case a strip-form peripheral film (9) is arranged and the compensating film (7) is provided to compensate an offset between the preliminary assembly (8) and the peripheral film (9), and the layer stack comprises: a first pane (2); preliminary assembly (8); compensating film (7) with peripheral films (9) and second pane (3) is laminated to form a laminated pane (1), wherein the first laminating film (4) and the second laminating film (6) contain a plasticizer content of less than 15% by weight, preferably less than 10% by weight, particularly preferably less than 5% by weight and is preferably free of plasticizer.

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