

Title (en)  
ABRASIVE MEMBER

Title (de)  
SCHLEIFELEMENT

Title (fr)  
ÉLÉMENT ABRASIF

Publication  
**EP 3730245 A1 20201028 (EN)**

Application  
**EP 18890415 A 20181115**

Priority  
• JP 2017243294 A 20171219  
• JP 2018042367 W 20181115

Abstract (en)  
An object of the present invention is to provide a grinding material in which grinding portions can be increased in thickness while a decrease in grinding rate is inhibited. The grinding material according to the present invention includes a base, and a grinding layer overlaid on a front face side of the base and containing abrasive grains and a binder. The grinding layer includes a plurality of columnar grinding portions. The plurality of the grinding portions are configured so that the grinding portions are arranged in a staggered manner. The average thickness of the grinding portions is no less than 300 µm. The area of a top face of each of the grinding portions is no less than 6 mm<sup>2</sup>. The average thickness of the base is no less than 300 µm and no greater than 3,000 µm.

IPC 8 full level  
**B24D 11/00** (2006.01); **B24D 3/28** (2006.01)

CPC (source: EP US)  
**B24B 37/26** (2013.01 - EP); **B24D 3/002** (2013.01 - EP); **B24D 3/28** (2013.01 - EP US); **B24D 11/04** (2013.01 - US)

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated extension state (EPC)  
BA ME

DOCDB simple family (publication)  
**EP 3730245 A1 20201028**; **EP 3730245 A4 20211006**; CN 110177654 A 20190827; CN 110177654 B 20210316; JP 6605761 B1 20191113; JP WO2019123921 A1 20191219; US 2020376628 A1 20201203; WO 2019123921 A1 20190627

DOCDB simple family (application)  
**EP 18890415 A 20181115**; CN 201880003043 A 20181115; JP 2018042367 W 20181115; JP 2018560922 A 20181115; US 201816955037 A 20181115