

Title (en)

OPTIMIZED PRODUCTION OF A CONTAINERBOARD TO BE USED AS FLUTING

Title (de)

OPTIMIERTE HERSTELLUNG VON WELLPAPPE ZUR VERWENDUNG ALS RIFFELUNG

Title (fr)

PRODUCTION OPTIMISÉE D'UN CARTON-CAISSE DESTINÉ À ÊTRE UTILISÉ EN TANT QUE CANNELURE

Publication

**EP 3739115 B1 20210317 (EN)**

Application

**EP 20174696 A 20200514**

Priority

EP 19174469 A 20190514

Abstract (en)

[origin: EP3739115A1] There is provided a method of producing a containerboard for use as fluting, comprising the steps of:- forming a web from a pulp having a Schopper-Riegler (SR) value of 16.0-19.0 when measured according to ISO 5267-1:1999, wherein at least 70% by dry weight of the pulp is NSSC pulp;- pressing the web in a press section comprising a shoe press, wherein the line load in the shoe press is in the range of 1200-2000 kN/m; and- drying the web from the press section in a drying section to obtain said containerboard.

IPC 8 full level

**D21F 3/02** (2006.01); **B65D 65/40** (2006.01); **D21F 11/00** (2006.01); **D21H 11/02** (2006.01)

CPC (source: EP US)

**D21F 1/02** (2013.01 - US); **D21F 3/0218** (2013.01 - EP); **D21F 3/0227** (2013.01 - US); **D21F 11/00** (2013.01 - EP); **D21H 11/00** (2013.01 - EP); **D21H 27/10** (2013.01 - EP US)

Citation (opposition)

Opponent : MONDI AG

WO 2017163174 A1 20170928 - SEDERMA SA [FR]

Cited by

EP4261346A1; WO2023198916A1; SE2150622A1; SE544926C2; WO2023235946A1; WO2022243818A1

Designated contracting state (EPC)

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)

**EP 3739115 A1 20201118; EP 3739115 B1 20210317**; CA 3137795 A1 20201119; CN 113825876 A 20211221; CN 113825876 B 20240618; EP 3739114 A1 20201118; EP 3739114 B1 20210310; EP 3885490 A1 20210929; EP 3889345 A1 20211006; EP 3889345 B1 20230201; EP 3969658 A1 20220323; ES 2877201 T3 20211116; ES 2882002 T3 20211130; FI 3889345 T3 20230504; PL 3739114 T3 20211025; PL 3739115 T3 20211025; PL 3889345 T3 20230529; US 2022213649 A1 20220707; WO 2020229611 A1 20201119

DOCDB simple family (application)

**EP 20174696 A 20200514**; CA 3137795 A 20200514; CN 202080035389 A 20200514; EP 19174469 A 20190514; EP 2020063488 W 20200514; EP 20725179 A 20200514; EP 21160868 A 20190514; EP 21160869 A 20200514; ES 19174469 T 20190514; ES 20174696 T 20200514; FI 21160869 T 20200514; PL 19174469 T 20190514; PL 20174696 T 20200514; PL 21160869 T 20200514; US 202017611434 A 20200514