

Title (en)

NO-FEED-ROLL CORRUGATED BOARD OR PAPERBOARD SHEET FEEDER RETROFIT APPARATUS AND METHOD

Title (de)

VORRICHTUNG UND VERFAHREN ZUR NACHRÜSTUNG EINES WELLPAPPE- ODER PAPPEBOGENZUFÜHRERS OHNE EINZUGSWALZE

Title (fr)

APPAREIL ET PROCÉDÉ DE MODERNISATION D'UN ALIMENTATEUR DE FEUILLES DE CARTON OU DE FEUILLES DE CARTON ONDULÉ SANS ROULEAU D'ALIMENTATION

Publication

**EP 3759039 A4 20220406 (EN)**

Application

**EP 19757236 A 20190226**

Priority

- US 201862635373 P 20180226
- US 2019019574 W 20190226

Abstract (en)

[origin: WO2019165423A1] A self-contained no-feed-roll computer controlled corrugated board or paperboard sheet feeder apparatus (200) is configured to upgrade an installed corrugated board processing machine (e.g., 10) and includes a feed table surface (210) for boards (e.g., 2) having drive wheels (222 W, 224W, 226W) in an initial variable velocity zone (220) which drives the board in a first motion profile through a first vacuum zone, and a second velocity zone (230) which then drives the board in a second motion profile through a second vacuum zone. Retrofittable sheet feeder (200) also includes a controller (300) configured to receive predetermined velocity signals from the host machine (10) and generate (i) a first initial variable velocity control signal for initial variable velocity zone (220) and (ii) a second velocity control signal for second velocity zone (230) in response.

IPC 8 full level

**B65H 1/00** (2006.01); **B65H 3/00** (2006.01); **B65H 3/06** (2006.01); **B65H 3/08** (2006.01); **B65H 5/00** (2006.01); **B65H 5/06** (2006.01);  
**B65H 7/18** (2006.01)

CPC (source: EP US)

**B31B 50/042** (2017.08 - EP US); **B31B 50/064** (2017.08 - EP US); **B31B 50/07** (2017.08 - EP US); **B65H 3/0607** (2013.01 - EP);  
**B65H 3/063** (2013.01 - EP US); **B65H 3/0669** (2013.01 - EP); **B65H 3/0692** (2013.01 - EP); **B65H 3/126** (2013.01 - US);  
**B65H 5/021** (2013.01 - US); **B65H 5/066** (2013.01 - EP); **B65H 7/18** (2013.01 - EP); **B31B 50/20** (2017.08 - EP); **B31B 50/88** (2017.08 - EP);  
**B65H 2403/481** (2013.01 - US); **B65H 2403/50** (2013.01 - US); **B65H 2404/15422** (2013.01 - EP); **B65H 2406/30** (2013.01 - US);  
**B65H 2406/3122** (2013.01 - EP); **B65H 2513/10** (2013.01 - EP); **B65H 2513/20** (2013.01 - EP); **B65H 2515/32** (2013.01 - EP);  
**B65H 2601/525** (2013.01 - EP); **B65H 2601/61** (2013.01 - EP); **B65H 2701/1764** (2013.01 - EP)

C-Set (source: EP)

1. **B65H 2513/20 + B65H 2220/01**
2. **B65H 2515/32 + B65H 2220/02**
3. **B65H 2513/10 + B65H 2220/01**

Citation (search report)

- [XAI] US 2017152117 A1 20170601 - TSUKASAKI MASAHIRO [JP]
- [XAI] US 5006042 A 19910409 - PARK MARCUS G [GB]
- [A] US 2016280484 A1 20160929 - BAUM THEODORE [US]
- [A] EP 3208219 A1 20170823 - MITSUBISHI HEAVY IND PRINTING [JP]
- See also references of WO 2019165423A1

Designated contracting state (EPC)

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DOCDB simple family (publication)

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