

Title (en)

METHOD FOR THE LASER WELDING OF TRANSPARENT WORKPIECES, AND ASSOCIATED LASER MACHINING TOOL

Title (de)

VERFAHREN ZUM LASERSCHWEIßEN VON TRANSPARENTEN WERKSTÜCKEN UND ZUGEHÖRIGE LASERBEARBEITUNGSMASCHINE

Title (fr)

PROCÉDÉ DE SOUDURE AU LASER DE PIÈCES TRANSPARENTS ET MACHINE DE TRAVAIL AU LASER CORRESPONDANTE

Publication

**EP 3774675 A1 20210217 (DE)**

Application

**EP 19717791 A 20190405**

Priority

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Abstract (en)

[origin: WO2019197298A1] In a method for laser welding two overlapping workpieces (2a, 2b) by means of a pulsed laser beam (3), more particularly an ultrashort pulse laser beam, which is directed through one workpiece (2a) to the other workpiece (2b) and is moved in a feed direction (10) relative to the two workpieces (2a, 2b) in order to create a weld seam (12) between the two workpieces (2a, 2b) resting against each other, the invention proposes that a deflection (11) back and forth of the laser beam (3) directed transverse or parallel to the feed direction (10) is superimposed on the laser beam (3) moved in the feed direction (10).

IPC 8 full level

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CPC (source: EP KR US)

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Citation (search report)

See references of WO 2019197298A1

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