

Title (en)
VITRIFIED GRINDSTONE HAVING ROUGH-TEXTURED HOMOGENEOUS STRUCTURE

Title (de)
VERGLASTER SCHLEIFSTEIN MIT GROBTEXTURIERTER HOMOGENER STRUKTUR

Title (fr)
MEULE VITRIFIÉE DOTÉE D'UNE STRUCTURE HOMOGENÈE À TEXTURE RUGUEUSE

Publication
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Application
EP 19781836 A 20190301

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Abstract (en)
Provided is a vitrified grindstone having a rough-textured (porous) homogeneous structure, the vitrified grindstone being capable of grinding even hard-to-cut materials without generating a burn and while retaining shape-maintenance properties. According to this vitrified grindstone having a rough-textured homogeneous structure, abrasive grains fill the vitrified grindstone at a proportion of 23-35 vol% together with an inorganic hollow filler, the abrasive grains being homogeneous so as to have a standard deviation σ of 8.7 or less in a frequency distribution map of abrasive grain area, which is a proportion of solids including the abrasive grains per unit area at a plurality of locations in a cross-section of the vitrified grindstone. This results in high homogeneity in a grindstone structure and maintains shape-maintenance properties (reduction in the amount of wear of the grindstone) even with respect to a rough texture having a low volume ratio of abrasive grains, and therefore the generation of burns in a to-be-cut material is suppressed while properties are maintained even with respect to hard-to-cut materials.

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CPC (source: EP KR)
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Citation (search report)
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