

Title (en)

CAN PACKAGING, AND APPARATUS AND METHOD FOR THE PRODUCTION OF ITS BLANK

Title (de)

DOSENVERPACKUNG, SOWIE VORRICHTUNG UND VERFAHREN ZUR HERSTELLUNG DESSEN ROHLINGS

Title (fr)

EMBALLAGE SOUS FORME DE BOÎTE, AINSI QUE DISPOSITIF ET PROCÉDÉ POUR LA FABRICATION DE SON ÉBAUCHE

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Application

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Abstract (en)

[origin: WO2020035367A1] The invention relates to an apparatus (1) for producing a can packaging blank (10) by backward extrusion. The apparatus has a die (2) and an extrusion punch (3), wherein the die (2) has a die base (2.1) and a die wall (2.2) having a die wall height HG. The die wall (2.2) has, in the region thereof adjacent to the die base (2.1), at least one protrusion (4) having predetermined width (B), predetermined height (H), predetermined depth (T) and predetermined cross-section, wherein the height (H) of the protrusion (4) equals 95% of the die wall height (HG) at maximum.

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