

Title (en)

BOTTOM PROFILE OF A FRAME OF A WINDOW OR DOOR AND METHOD FOR THE MANUFACTURE OF SUCH A BOTTOM PROFILE

Title (de)

BODENPROFIL EINES RAHMENS EINES FENSTERS ODER EINER TÜR UND VERFAHREN ZUR HERSTELLUNG EINES SOLCHEN BODENPROFILS

Title (fr)

PROFIL DE FOND D'UN CADRE D'UNE FENÊTRE OU DE PORTE ET PROCÉDÉ DESTINÉ À LA FABRICATION D'UN TEL PROFIL DE FOND

Publication

**EP 3844364 B1 20240424 (EN)**

Application

**EP 19762862 A 20190829**

Priority

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- IB 2019057273 W 20190829

Abstract (en)

[origin: WO2020044274A1] Method to manufacture a composite bottom profile (6) of a frame (2) of a window or door (1) that is composed of hollow shells (6a, 6b, 6c) which are connected to each other by means of insulating bars (8), whereby the bottom profile (6) contains at least an outer and inner shell (6a, 6b), of which the walls facing away from each other, form an outer wall (9) and an inner wall (10) and at least one partition at a distance from these walls (9, 10) which is provided with at least one drainage hole (16), whereby the method contains the following steps: - providing at least one loose shell (6a, 6b, 6c) and/or insulating bar (8) with at least one wall that is intended to form a partition (12) with drainage hole (16); - making one or more drainage holes (16) in this wall (12) without making a hole in the outer wall (9) or inner wall (10); - subsequently connecting the shell (6a, 6b, 6c) and/or insulating bar (8) in question with other shells by means of one or more insulating bars (8).

IPC 8 full level

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