

Title (en)  
APPARATUS FOR PRODUCING CONCRETE BLOCKS

Title (de)  
VORRICHTUNG ZUR HERSTELLUNG VON BETONSTEINEN

Title (fr)  
DISPOSITIF POUR LA FABRICATION DE BLOCS DE BÉTON

Publication  
**EP 3846987 B1 20230222 (DE)**

Application  
**EP 19708058 A 20190225**

Priority  
• DE 102018121741 A 20180906  
• EP 2019054566 W 20190225

Abstract (en)  
[origin: WO2020048644A1] The invention relates to an apparatus for producing concrete blocks (19), in particular concrete paving blocks, having a mould (12) to be filled with a concrete mixture, the mould (12) having at least one mould cavity for receiving the concrete mixture, and the upwardly open mould cavity having walls (13, 14, 15, 16) as lateral boundaries, and the at least one mould cavity (17) being fillable with the concrete mixture by means of a filling device, and the mould (12) with the at least one mould cavity (17) and the filling device being movable relative to one another along a filling axis (18). According to the invention, the filling axis (18) is oriented at an incline to an axis of symmetry of the at least one mould cavity (17) so that preferably all walls (13...16) of the mould cavity (17) extend neither perpendicular nor parallel to the filling axis (18), but instead at an angle (22) thereto.

IPC 8 full level  
**B28B 3/02** (2006.01); **B28B 3/06** (2006.01); **B28B 13/02** (2006.01)

CPC (source: EP IL KR US)  
**B28B 3/021** (2013.01 - EP IL US); **B28B 3/06** (2013.01 - EP IL US); **B28B 7/0029** (2013.01 - KR); **B28B 13/02** (2013.01 - KR); **B28B 13/023** (2013.01 - EP IL US)

Designated contracting state (EPC)  
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

DOCDB simple family (publication)  
**WO 2020048644 A1 20200312**; CA 3075704 A1 20200312; CA 3075704 C 20230919; CN 112654478 A 20210413; DE 102018121741 A1 20200312; DK 3846987 T3 20230424; EP 3846987 A1 20210714; EP 3846987 B1 20230222; EP 4169687 A1 20230426; ES 2943935 T3 20230616; FI 3846987 T3 20230516; HR P20230464 T1 20230721; HU E061578 T2 20230728; IL 281289 A 20210429; KR 102508211 B1 20230309; KR 20210055061 A 20210514; PL 3846987 T3 20230605; SI 3846987 T1 20230630; US 11364655 B2 20220621; US 11904499 B2 20240220; US 2021221025 A1 20210722; US 2022274284 A1 20220901

DOCDB simple family (application)  
**EP 2019054566 W 20190225**; CA 3075704 A 20190225; CN 201980058018 A 20190225; DE 102018121741 A 20180906; DK 19708058 T 20190225; EP 19708058 A 20190225; EP 22214538 A 20190225; ES 19708058 T 20190225; FI 19708058 T 20190225; HR P20230464 T 20190225; HU E19708058 A 20190225; IL 28128921 A 20210304; KR 20217009775 A 20190225; PL 19708058 T 20190225; SI 201930534 T 20190225; US 201916645874 A 20190225; US 202217745943 A 20220517