

Title (en)  
ELECTRIC PULSE TOOL

Title (de)  
ELEKTROIMPULSWERKZEUG

Title (fr)  
OUTIL À IMPULSIONS ÉLECTRIQUE

Publication  
**EP 3852975 B1 20230614 (EN)**

Application  
**EP 19762772 A 20190902**

Priority  
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Abstract (en)  
[origin: WO2020057953A1] The present disclosure relates to an electric pulse tool (10) and a method in an electric pulse tool (10) for performing tightening operations, where torque is delivered in pulses to tighten a screw joint. The electric pulse tool comprises an output shaft, a torque sensor arranged to determine a torque value associated with the tightening of the screw joint and an angle sensor arranged to determine an angular displacement of the screw joint. Whereby the electrical pulse tool is operative to provide low torque pulses of a torque value of less than (15) per cent of the electric pulse tool max torque value on the output shaft until a low threshold torque value is reached. Then start measuring an angular displacement of an element of the screw joint when the low threshold torque value is reached. And provide tightening torque pulses of a torque value of more than (15) per cent of the electric pulse tool max torque value on the output shaft. Next stop to provide torque pulses on the output shaft when a target parameter of the tightening operation is reached.

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